



## **DURA**FLOW

### **LEXX DuraFlow Exhaust Instructions**

Thank you for purchasing the LEXX DuraFlow 2-stroke exhaust. This exhaust is designed to be tougher than stock while maintaining or exceeding performance. Below are tips to help you get the most from your new exhaust.

#### **Mufflers (silencers):**

- The DuraFlow exhaust pipe is designed to work with the stock muffler and any aftermarket muffler or spark arrestor made to fit the stock exhaust pipe.

#### **Installation:**

*Caution: Engine and exhaust must be cool before removal of old exhaust and installation of new. Refer to removal instructions in your machine's owner's/service manual.*

1. Make sure you use new o-rings to ensure a good seal each time you install the pipe. For extra seal protection, use high-temp silicone on the o-rings. This not only ensures a good seal, but can reduce abrasion from vibration for a longer lasting seal.
2. With the old pipe and silencer removed, install the DuraFlow exhaust pipe. Attach the mounts **loosely** to hold the pipe in place.
3. Install the springs on the exhaust manifold.
4. With the mounts **loose**, install the silencer – Its mounts also loose.
5. With pipe and silencer in place (all mounts loose), tighten the front mount and work your way back to the next mount until all mounts are tight – refer to your owner's/service manual for torque specs. (6mm mount bolts are generally tightened to 7.2 foot-pounds).

#### **Jetting:**

- This LEXX exhaust is designed to use stock jetting. Because there are so many variables that affect jetting (Altitude, temperature, humidity, and other vehicle modifications), we are unable to provide precise jetting for you. Refer to your owner's manual for jetting information. If you are not capable of tuning a carburetor, refer to a professional mechanic in your area.

#### **Maintenance:**

- Do not spray with water or soap when exhaust is hot! Clean with mild soap and water. Wipe dry.
- The plating will naturally yellow with heat. This will be noticeable closer to the engine where it is hottest. This is normal and is not a defect covered under the warranty.

#### **Limited Warranty:**

All exhaust products manufactured by LEXX have a warranty against manufacturing defects for a period of one year from the date of purchase. Warranty is limited to the repair or replacement of defective product. Repair or replacement of the defect will be at the manufacturer's discretion. There is no warranty for crash damage, installation error, or normal wear and tear. There is also no warranty for products that have been modified. The warranty will be honored to the direct purchaser with accompanied proof of purchase. Returns must be sent back to LEXX freight prepaid.